

## OUR SOLUTIONS FOR MONITORING MACHINING



2TPRO, EMMALITE and EMMATOOLS; we market these 3 products, the fruit of our expertise in machining analysis combined with the feedback from major contractors. Their purpose? To optimise your industrialisation, increase the OEE of your workshops, the quality of your machined parts and protect your resources.

| Which product for which need? | INDUSTRIALISATION                                                                                                                                                                                                                                                                                                | SERIES                                                                                                                                                        |  |  |
|-------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Identify & Analyse            | 2TPRO     Identify the best cutting conditions     Analyse the operating conditions     Preventive maintenance (spindle signature)                                                                                                                                                                               |                                                                                                                                                               |  |  |
| Protect                       |                                                                                                                                                                                                                                                                                                                  | EMMALITE     Secure the machine during all machining steps     Record all machine threshold overruns     Preventive maintenance (automatic spindle signature) |  |  |
| Protect & Capitalise          | <ul> <li>Integration of all EMMALite functions (safety, preventive maintenance, etc.)</li> <li>Storage of the measured data (vibrations) and the machining context (rotation, advance, value of potentiometers, power, etc.), in order to better understand events</li> <li>Automatic report creation</li> </ul> |                                                                                                                                                               |  |  |



## **OUR MACHINING MONITORING SOLUTIONS**

|                         | INDUSTRIALISATION                                                                                                                                          |                                                                                                                                                                                                                                                                                   |                                 | SERIES                                                                                                                                                                                |                                                                              |
|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------|
|                         | Methods<br>CAM programming                                                                                                                                 | Verification of machine programs                                                                                                                                                                                                                                                  | Quality / FAI                   | Series production /<br>quality                                                                                                                                                        | Maintenance                                                                  |
| Identify & Analyse      | 2TPRO Definition of optimum cutting conditions (tool approval with tap testing and dynamic inspection) Use of the database constituted by the programming. | period of operating conditions (cutting conditions, machine                                                                                                                                                                                                                       |                                 |                                                                                                                                                                                       | <ul><li>2TPRO</li><li>Identify the signature of your spindle.</li></ul>      |
| Protect                 |                                                                                                                                                            | EMMALITE     Secures the machine via vibration analysis.     Excessive vibration, collision, chatter, tool wear, balancing of tools.     Possible vibration measurement in real time.                                                                                             |                                 | EMMALITE     Secures the machine via vibration analysis.     Excessive vibration, collision, chatter, tool wear, balancing of tools.     Possible vibration measurement in real time. | EMMALITE  Preventive maintenance. Periodic spindle signature. Alert history. |
| Protect &<br>Capitalise |                                                                                                                                                            | EMMATOOLS  Secure with the same criteria as EMMALite.  Database records all required values 24 hours a day: Axis positions Rotation Axis speeds Values of the advance and rotation potentiometers Create reports listing the demanding areas. Helps improve machining strategies. | machining history to facilitate | as EMMALite.  • Database records all required values 24 hours a day:                                                                                                                  | <ul> <li>Periodic spindle signature.</li> </ul>                              |

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